

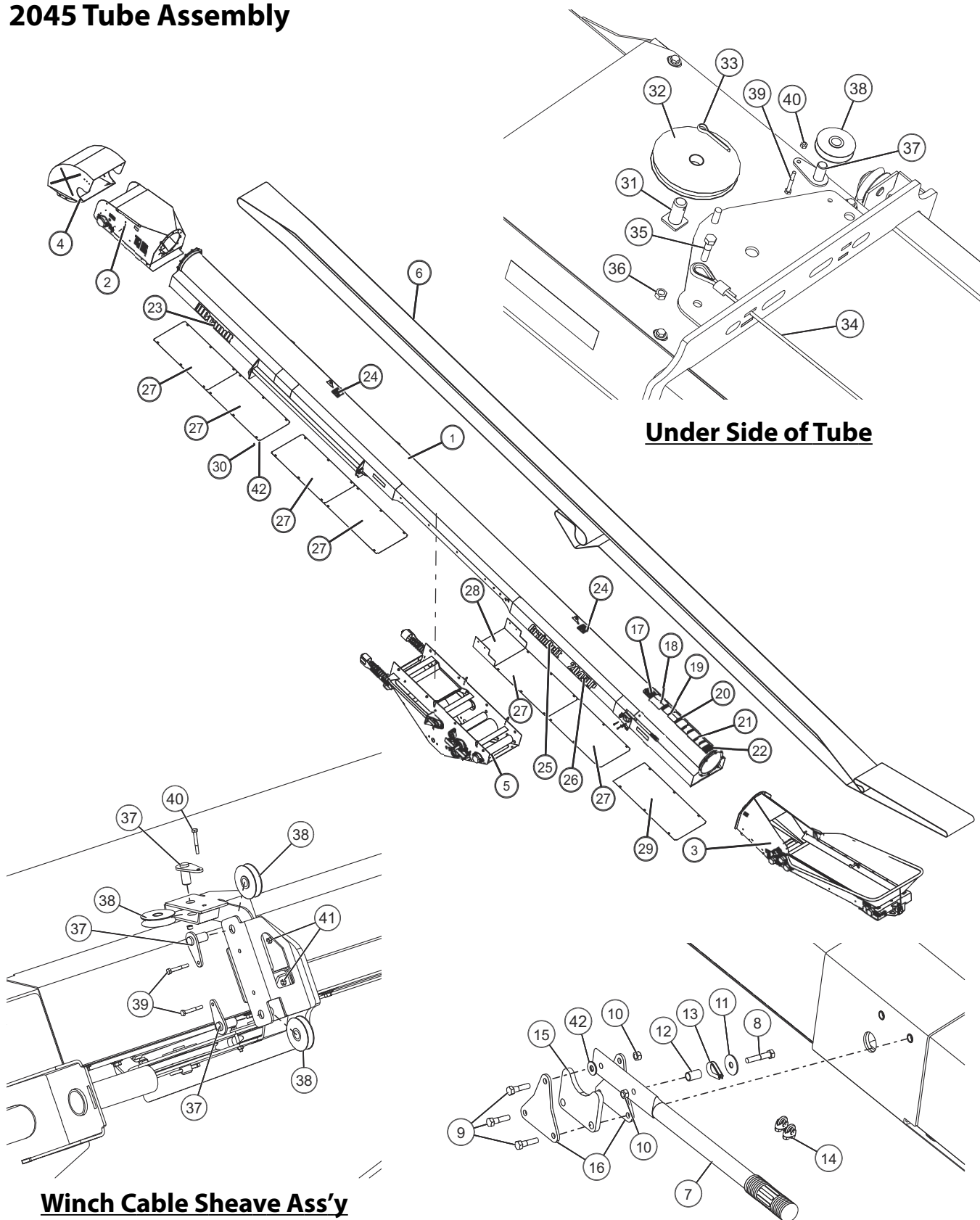
CHAPTER 7 **Parts List**

7.1 Drawing List

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^{NS} Items not shown in drawing.

2045 Tube Assembly



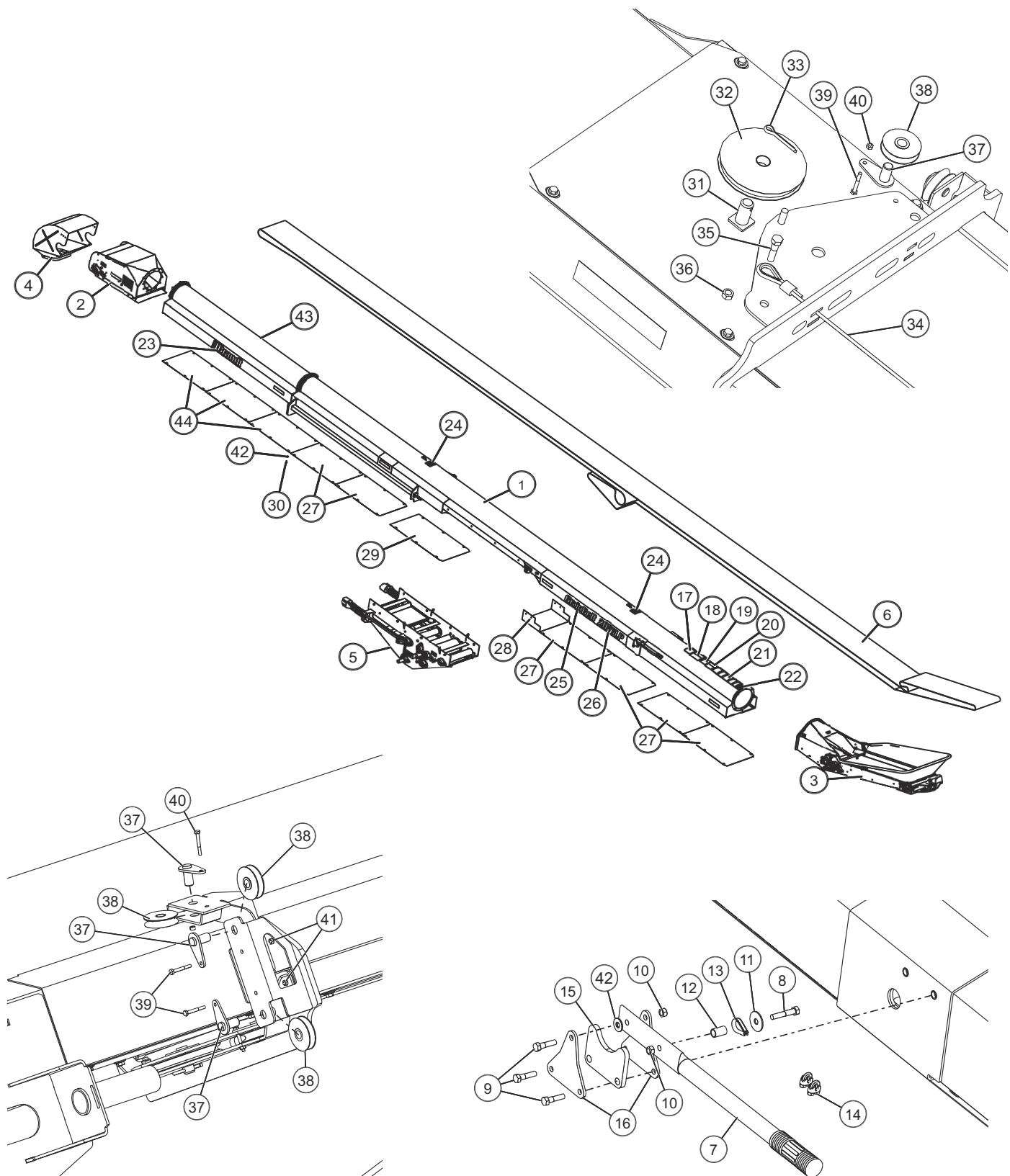
Under Side of Tube

Winch Cable Sheave Ass'y

Hopper Handle Ass'y

REF #	PART NO.	DESCRIPTION	QTY
1	C2167800A	2045 TUBE C/W DECALS	1
2	C214451	20 SERIES DISCHARGE ASSY	1
3	C2167801	2045 LP INTAKE ASSEMBLY	1
4	B027605	DISCHARGE SPOUT, 20 SERIES	1
5	C2167805	20 SERIES FIELD S DRIVE ASSEMBLY	1
6	B018655	BELT, RUBBER 2045LP	1
7	C2149041	HOPPER HANDLE	1
8	B001028	BOLT 3/8" x 2" UNC GR5 PLT	1
9	B001031	BOLT 3/8" x 1 1/2" UNC GR5 PLT	3
10	B0011325	LOCKNUT 3/8" STOVER	4
11	B0011496	FLATWASHER 3/8" x 1 1/2" OD	4
12	B002310	SPACER 5/8" OD x.512" ID x 1"	4
13	B008061	CABLE THIMBLE 3/16"	2
14	B008060	CABLE CLAMP 3/16"	6
15	C2158136	HANDLE SPACER	1
16	C2158068	HOPPER HANDLE MOUNT	2
17	B029006	DECAL - OIL SEED	1
18	B029027	DECAL - DAILY OPERATIONS	1
19	B029827	DECAL - TRACKING WARNING	1
20	B0290102	DECAL - BELT SPEED	1
21	B0290108	DECAL - BELT CONVEYOR SAFETY	1
22	B029971	DECAL - SAFE TRANSPORT	1
23	B029150	DECAL - BRANDT DIECUT	2
24	B029977	DECAL - NOT A LIFT POINT	2
25	B029802	DECAL - LARGE GRAINBELT	2
26	B029829	DECAL - 2045LP	2
27	C2147870	2045 SHORT WINDGUARD	6
28	C2147872	2045 BOLT ON WINDGUARD	1
29	C2147871	2045 LONG WINDGUARD	1
30	B001433	BOLT 3/8"x 1" SERRATED FLANGE	46
31	C2147876	2045 CABLE PULLEY PIN	1
32	C2148006A	CABLE PULLEY ASSEMBLY	1
33	B002050	COTTER PIN 1/4"x 2"	1
34	B008150	WINCH CABLE - 5/16" x 62' LG	1
35	B001044	BOLT 1/2" x 2" UNC GR5 PLT	1
36	B001134	STOVER LOCK NUT 1/2" UNC	1
37	C2147875	2045 SMALL CABLE PULLEY PIN	4
38	C2158181A	2045 3" PULLEY ASSEMBLY	4
39	B001005	BOLT 1/4" x 2" UNC GR5 PLT	1
40	B001004	BOLT 1/4" x 1 3/4" UNC GR5 PLT	3
41	B0011245	STOVER LOCK NUT 1/4" UNC	4
42	B001149	FLATWASHER 3/8"	47
NS	C204585	20" LACING PIN KIT	1
NS	B021323	ALLIGATOR LACING - 20" c/w PIN	1
NS	B0186305	RUBBER BELT - 20" WIDE x 5' LG - LACED	

2055 Tube Assembly

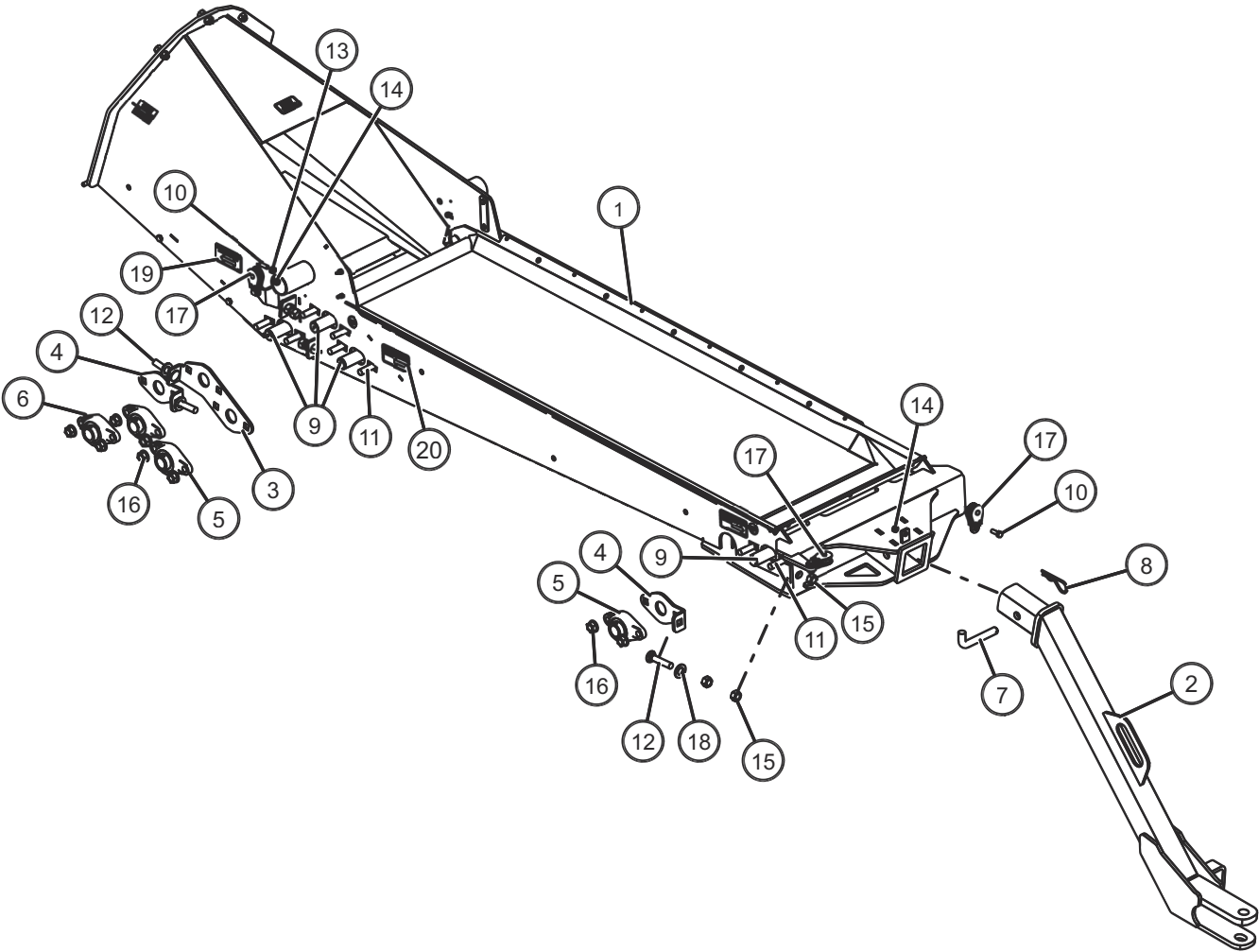


Winch Cable Sheave Ass'y

Hopper Handle Ass'y

REF #	PART NO.	DESCRIPTION	QTY
1	C2147971	2055 LOWER TUBE C/W DECALS	1
2	C214451	20 SERIES DISCHARGE ASSY	1
3	C2167801	2045 LP INTAKE ASSEMBLY	1
4	B027605	DISCHARGE SPOUT, 20 SERIES	1
5	C2167805	20 SERIES FIELD S DRIVE ASSEMBLY	1
6	B018656	BELT, RUBBER 2055LP	1
7	C2149041	HOPPER HANDLE	1
8	B001028	BOLT 3/8" x 2" UNC GR5 PLT	1
9	B001031	BOLT 3/8" x 1 1/2" UNC GR5 PLT	3
10	B0011325	LOCKNUT 3/8" STOVER	4
11	B0011496	FLATWASHER 3/8" x 1 1/2" OD	4
12	B002310	SPACER 5/8" OD x.512" ID x 1"	4
13	B008061	CABLE THIMBLE 3/16"	2
14	B008060	CABLE CLAMP 3/16"	6
15	C2158136	HANDLE SPACER	1
16	C2158068	HOPPER HANDLE MOUNT	2
17	B029006	DECAL - OIL SEED	1
18	B029027	DECAL - DAILY OPERATIONS	1
19	B029827	DECAL - TRACKING WARNING	1
20	B0290102	DECAL - BELT SPEED	1
21	B0290108	DECAL - BELT CONVEYOR SAFETY	1
22	B029971	DECAL - SAFE TRANSPORT	1
23	B029150	DECAL - BRANDT DIECUT	2
24	B029977	DECAL - NOT A LIFT POINT	2
25	B029802	DECAL - LARGE GRAINBELT	2
26	B029830	DECAL - 2055LP	2
27	C2147870	2045 SHORT WINDGUARD	6
28	C2147872A	2045 BOLT ON WINDGUARD	1
29	C2147871	2045 LONG WINDGUARD	1
30	B001433	BOLT 3/8"x 1" SERRATED FLANGE	64
31	C2147876	2045 CABLE PULLEY PIN	1
32	C2148006A	CABLE PULLEY ASSEMBLY	1
33	B002050	COTTER PIN 1/4"x 2"	1
34	B008112	WINCH CABLE - 5/16" x 70' LG	1
35	B001044	BOLT 1/2" x 2" UNC GR5 PLT	1
36	B001134	STOVER LOCK NUT 1/2" UNC	1
37	C2147875	2045 SMALL CABLE PULLEY PIN	4
38	C2158181A	2045 3" PULLEY ASSEMBLY	4
39	B001005	BOLT 1/4" x 2" UNC GR5 PLT	1
40	B001004	BOLT 1/4" x 1 3/4" UNC GR5 PLT	3
41	B0011245	STOVER LOCK NUT 1/4" UNC	4
42	B001149	FLATWASHER 3/8"	65
43	C2147974	2055 UPPER TUBE C/W DECALS	1
44	C2147988	2055 UPPER TUBE WINDGUARD	3
NS	C204585	20" LACING PIN KIT	1
NS	B021323	ALLIGATOR LACING - 20" c/w PIN	1
NS	B0186305	RUBBER BELT - 20" WIDE x 5' LG - LACED	

Intake Assembly

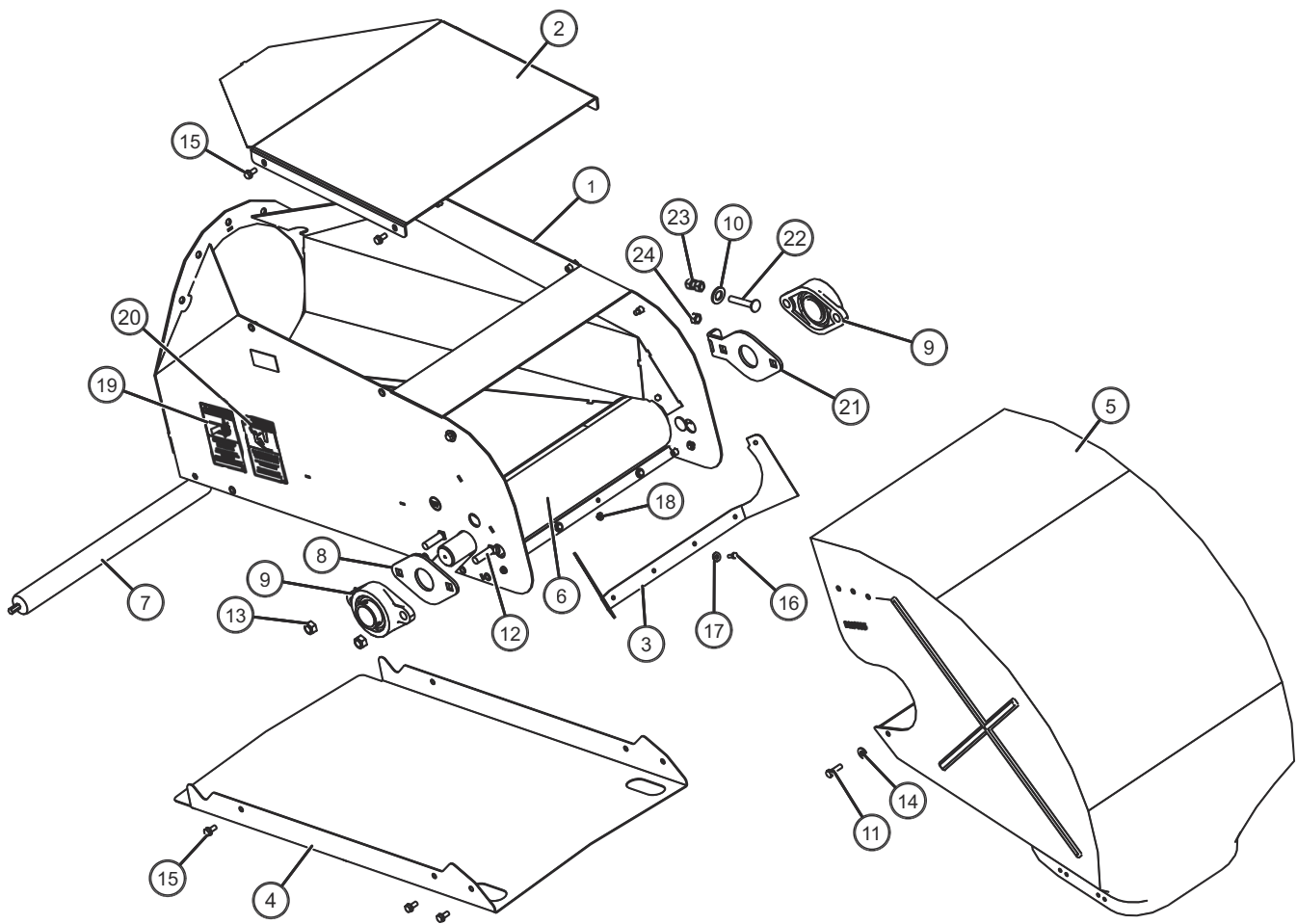


REF #	PART NO.	DESCRIPTION	QTY
1	C2167802	2045LP INTAKE WELD	1
2	C216544	EXTENDED HITCH- 1535,1545	1
3	C2137860	2045 INTAKE S ROLLER ADJUSTER	1
4	C211615	SHAFT GUARD 1.25" 5/8"	2
5	B0172015	BEARING 1.25" 2 BOLT FLG	8
6	B002082	GREASE ZERK - 1/4"-28 - 90 DEGREE	8
7	B0020316	L PIN 3/4" x 5 1/8" c/w hole	1
8	B002091	HAIRPIN.177 x 3 3/4	1
9	C211754	ROLLER 3.00" 20S LP INTAKE	4
10	B001024	BOLT 3/8" x 1" UNC GR5 PLT	4
11	B001094	CARR BOLT 5/8" x 2 1/4" UNC PLTD	16
12	B0010951	CARRIAGE BOLT 5/8" x 3" UNC PLT G5	3
13	B001131	NUT 3/8 HEX	2
14	B0011325	LOCKNUT 3/8 STOVER	4
15	B001139	NUT 5/8 HEX	9
16	B001410	FLANGENUT 5/8" UNC SERRATED	16
17	B008097	PULLEY BLOCK, 1.5" FIXED	3
18	B001157	3/4" SAE FLAT WASHER	3
19	8022197	TRACKING DECAL	1
20	B0294501	TRACKING DECAL	1



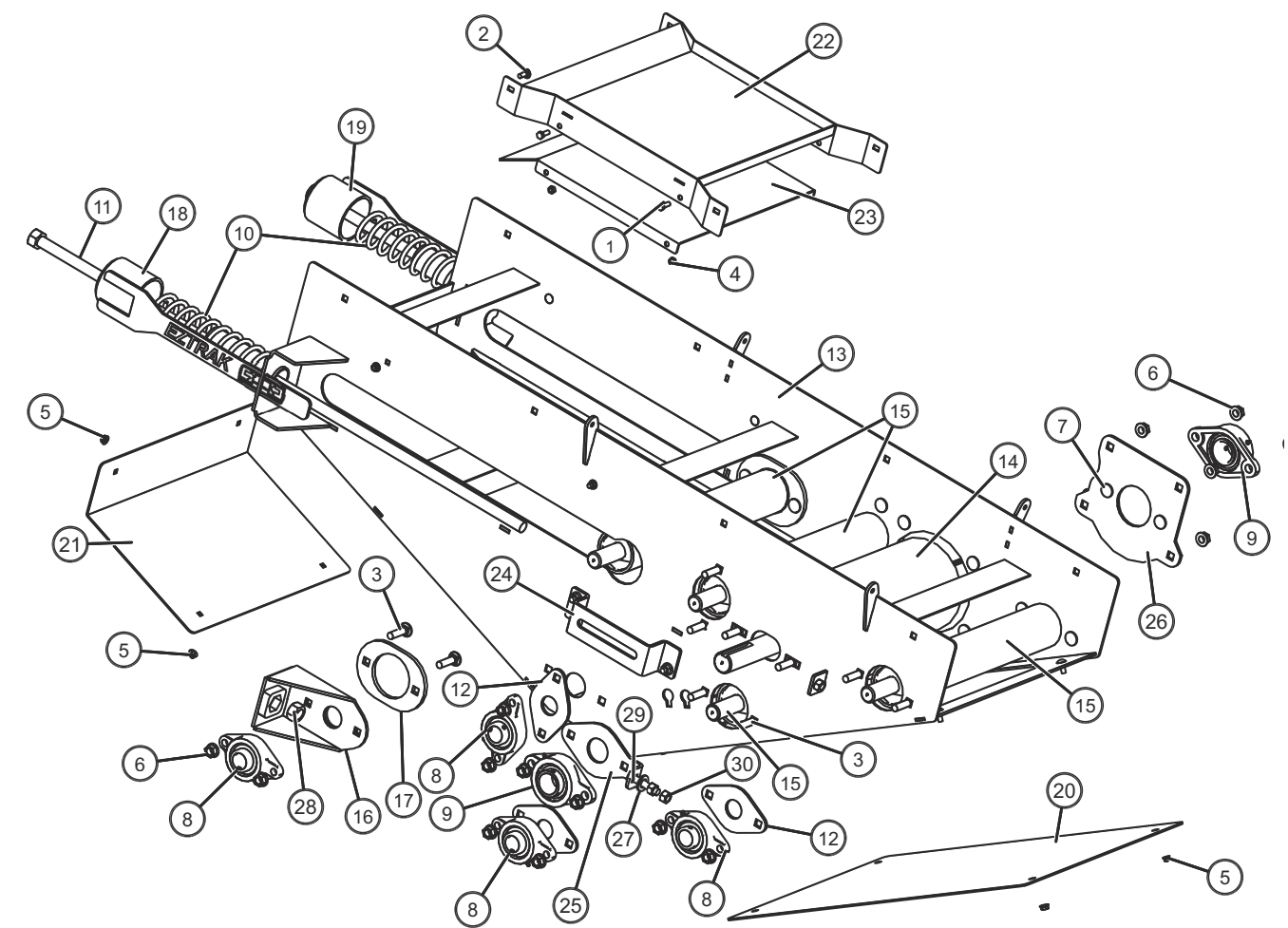
REF #	PART NO.	DESCRIPTION	QTY
1	B021740L	SPRING HOPPER LEFT	1
2	B021740R	SPRING HOPPER RIGHT	1
3	B024083	FLEXIBLE CONDUIT, 1"ID X 184"	1
4	C202350	2021 HOPPER RAIL	1
5	C202341	FABRIC STRAP, REAR	1
6	B001003	BOLT 1/4 X 1 UNC GR5 PLT	6
7	B001124	LOCKNUT 1/4 NYLOCK GR5	23
8	B002224	ELEVATOR BOLT, 1/4"x1 3/4" GR2	14
9	B021418	HOPPER TRANSFER CANVAS, 20T	1
10	B027606	20S LP HOPPER END FLASHING	1
11	B027554	2045 INTAKE WIPER	1
12	B027561R	LOWER HOPPER FLASHING - RIGHT	1
13	B027562R	UPPER HOPPER FLASHING - RIGHT	1
14	C2137862	2045 INTAKE FABRIC STRAP	2
15	B002226	ELEVATOR BOLT, 1/4"x1" GR2	3
16	B008388	HOPPER CABLE - 3/16" CABLE x 16' 7"	1
17	B027561L	LOWER HOPPER FLASHING - LEFT	1
18	B027562L	UPPER HOPPER FLASHING - LEFT	1

Discharge Assembly



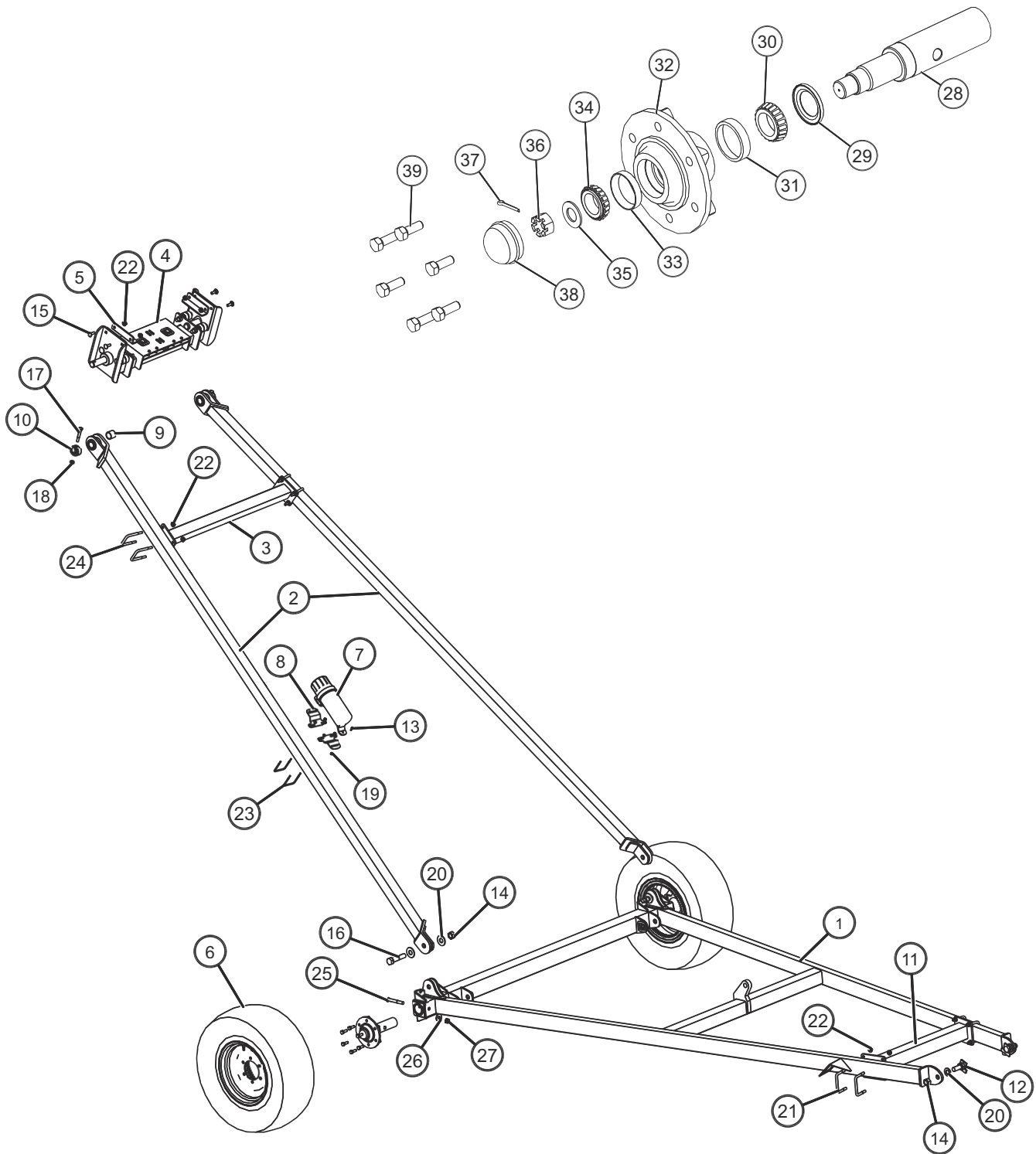
REF #	PART NO.	DESCRIPTION	QTY
1	C214452A	20" DISCHARGE C/W DECALS	1
2	C202472	DISCHARGE CAP- 20S	1
3	B027607	20S DISCHARGE WIPER	1
4	C214487	DISCHARGE BOTTOM GUARD	1
5	B027605	DISCHARGE SPOUT, 20 SERIES	1
6	C202450	ROLLER- 5" x 21.5"	1
7	B021253	ROLLER - 1.9" OD x 23"	1
8	C205055	1 15/16" HOUSING PLATE	1
9	B017224	BEARING 1 15/16",2B FLNG	2
10	B001157	3/4" SAE FLAT WASHER	1
11	B001025	BOLT 3/8" x 1 1/4" UNC GR5 PLT	4
12	B001094	CARR BOLT 5/8" x 2 1/4" UNC PLTD	4
13	B0011415	LOCKNUT 5/8" STOVER GRC PLT	4
14	B001149	FLATWASHER 3/8"	4
15	B001432	SCREW 3/8" x 3/4" NC SRTD FLNG	6
16	B001002	BOLT 1/4" x 3/4" UNC GR5 PLT	9
17	B001147	FLATWASHER 1/4"	9
18	B0011246	1/4" LOCK NUT	9
19	B029966	CONVEYOR DISCHARGE DECAL	2
20	B029967	DOWNSPOUT WARNING DECAL	2
21	C202354	1 15/16" BEARING ADJUSTMENT PLATE	1
22	B001091	1/2" x 3" CARRIAGE BOLT	1
23	B001135	1/2" HEX NUT	3
24	B001134	1/2" STOVER LOCK NUT	1

S-Drive Assembly



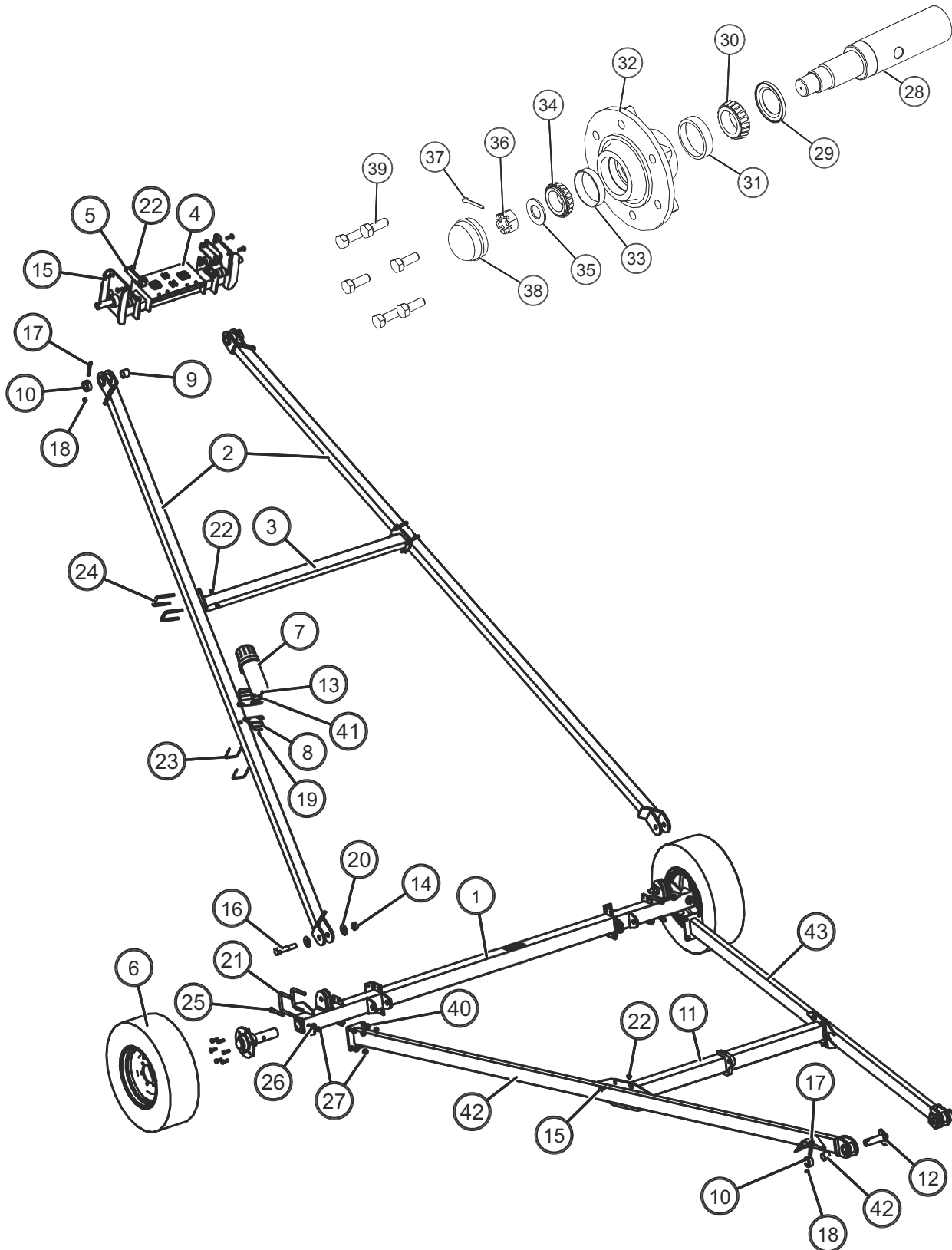
REF #	PART No.	DESCRIPTION	QTY
1	B001024	BOLT 3/8" x 1" UNC GR5 PLT	4
2	B001082	CARRIAGE BOLT 3/8" X 1" PLT	11
3	B001094	CARRIAGE BOLT 5/8" x 2 1/4" UNC PLTD	18
4	B0011325	LOCKNUT 3/8" STOVER	4
5	B001405	FLANGENUT 3/8" UNC SERATED PLT	11
6	B001410	FLANGENUT 5/8" UNC SERRATED	20
7	B0010944	CARRIAGE BOLT 5/8" x 2 1/2" UNC PLTD	2
8	B0172235	BEARING 1.5",2 BOLT FLG	8
9	B017224	BEARING 1 15/16",2B FLNG	2
10	B0210736	SPRING 3.406"OD X 24" X 0.393"	2
11	C2137811	2045 S DRIVE ADJUSTMENT ROD	2
12	C211609	BEARING SPACER PL 1.50	8
13	C2167806	2045 S DRIVE WELD	1
14	C2177807	ROLLER 9.00" 20S DRIVE	1
15	C2177808	ROLLER 4.00" 20S S DRIVE	4
16	C2177809	2045 S DRIVE TENSIONER	2
17	C2137810	TENSIONER BACK PL	2
18	C2137812L	2045 TENSION ADJUST ASSY LEFT	1
19	C2137812R	2045 TENSION ADJUST ASSY RIGHT	1
20	C2137814	S DRIVE FRONT GUARD	1
21	C2137815	S DRIVE REAR GUARD	1
22	C2137816	EZ TRAK TOP WELD	1
23	C2137817	EZ TRAK BOTTOM PLATE	1
24	C2137827	CHAIN IDLER MOUNT	1
25	C2137843	BEARING ADJUST PLATE 1-15/16"	2
26	C2158184	DRIVE ROLLER ACCESS PANEL	1
27	B001157	3/4" SAE FLAT WASHER	1
28	B001077	NUT 1" HEX	2
29	B0010951	CARRIAGE BOLT 5/8" x 2 1/2" UNC PLTD	1
30	B001139	NUT 5/8" HEX	3

2045 Undercarriage Assembly



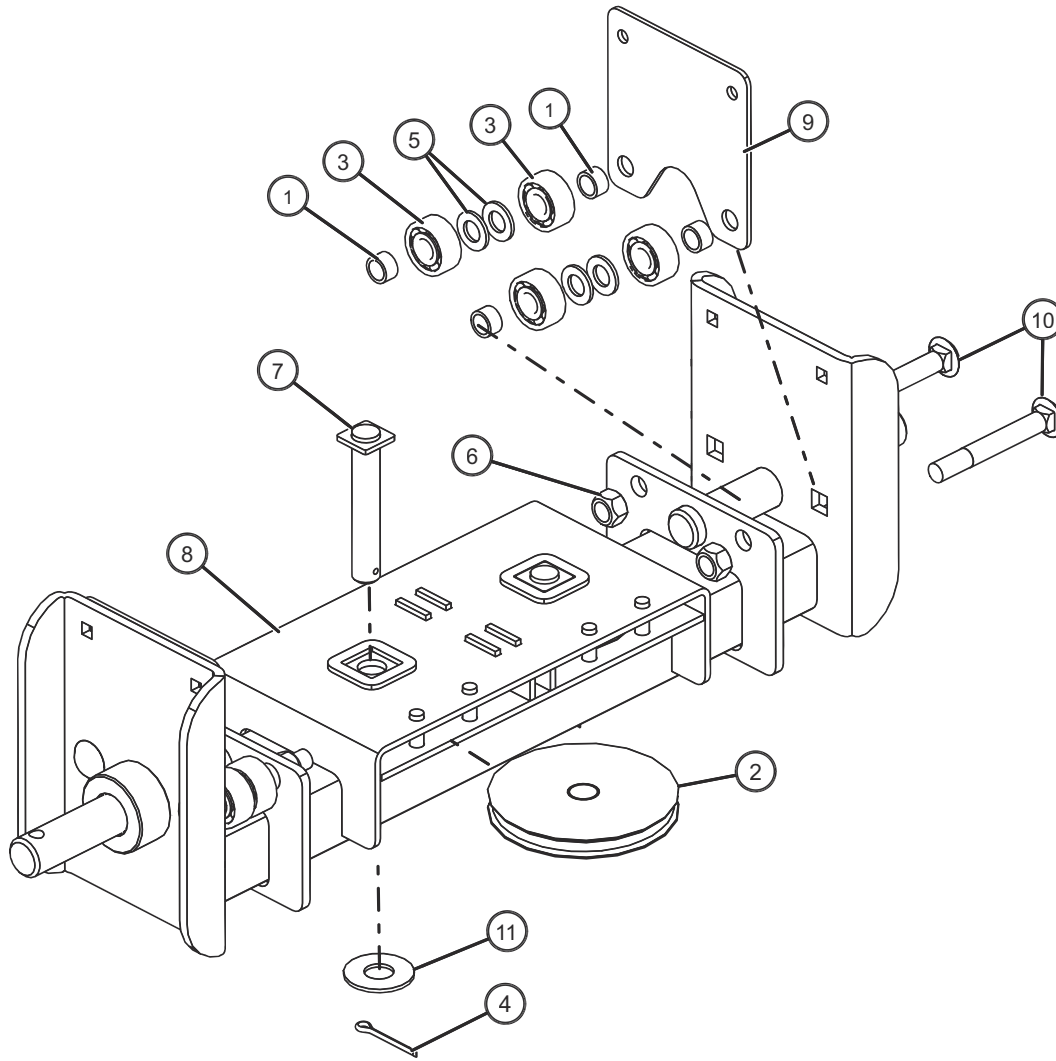
REF #	PART NO.	DESCRIPTION	QTY
1	C2137818	2045 AXLE FRAME WELDMENT C/W DECALS	1
2	C2167881	2045 A-ARM WELDMENT	2
3	C2147954	2045 A-ARM CROSS BRACE	1
4	C2147982A	2045 TRACK SLIDE ASSEMBLY	1
5	C2147894	2045 TRACK TOP PLATE	2
6	B011221EZ	2045 EZ MOVE DRIVE TIRE W/ MOVER	2
6	B011221	ST225/75R15 TIRE & 6 BOLT RIM W/O MOVER	2
7	B0275102	MANUAL HOLDER, LARGE TUBE	1
8	C314500	MANUAL HOLDER BRACKET	2
9	B017732	PLASTIC BUSHING - 1 3/4" OD x 1 1/2" ID	4
10	C2147904	RETAINING COLLAR	2
11	C2167953	2045 AXLE CROSS BRACE	1
12	C2147894	2045 AXLE PIN	2
13	B001002	BOLT 1/4" x 3/4" UNC GR5 PLT	3
14	B001075	LOCKNUT 1" STOVER GRC PLT	4
15	B001088	CARRIAGE BOLT 1/2" x 1 1/2"	4
16	B0011156	BOLT 1" x 4 1/2" UNC GR5 PLT	2
17	B001051	BOLT 1/2" x 3 1/2" UNC GR5 PLT	2
18	B001134	LOCKNUT 1/2" STOVER GRC PLT	2
19	B0011246	FLANGE LOCK NUT - 1/4 UNITORQUE	7
20	B001159	FLATWASHER 1"	6
21	B0020171	U-BLT SQ 1/2" x 4 1/16" W x 3 1/4" D	4
22	B001409	FLANGENUT 1/2 UNC SERRATED	16
23	B0020115	U-BLT SQ 1/4" x 3" W X 4" D	2
24	B002017	U-BLT SQ 1/2" x 3 1/8" W x 4 3/8" D	2
25	B0010744	BOLT 5/8" x 5" UNC GR5 PLT	2
26	B001153	FLATWASHER 5/8"	2
27	B0011415	LOCKNUT 5/8" STOVER GRC PLT	2
28	B0110101	SPINDLE - 2.25" x 11"	1 / HUB
29	B011650	GREASE SEAL - 6 BOLT HUB	1/HUB
30	B0116651	INNER CONE - 6 BOLT HUB	1/HUB
31	B011652	INNER CUP - 6 BOLT HUB	1/HUB
32	B011003	6 BOLT HUB c/w BEARINGS	1/HUB
33	B011602	OUTER CUP - 6 BOLT HUB	1/HUB
34	B011603	OUTER CONE - 6 BOLT HUB	1/HUB
35	B001158	FLATWASHER 1" SAE	1/HUB
36	B011681	CASTLE NUT 1" - 14 TPI	1/HUB
37	B002054	COTTER PIN 3/16" x 2"	1/HUB
38	B011503	DUST CAP - 6 BOLT HUB	1/HUB
39	B011504	WHEEL BOLT 1/2" UNF X 1 1/4"	6/HUB

2055 Undercarriage Assembly



REF #	PART NO.	DESCRIPTION	QTY
1	C2147976	2055 AXLE WELDMENT C/W DECALS	1
2	C2147978A	2055 A-ARM WELDMENT C/W BUSHINGS	2
3	C2147987	2055 A-ARM CROSS BRACE	1
4	C2147982A	2045 TRACK SLIDE ASSEMBLY	1
5	C2147894	2045 TRACK TOP PLATE	2
6	B011221EZ	2045 EZ MOVE DRIVE TIRE W/ MOVER	2
6	B011221	ST225/75R15 TIRE & 6 BOLT RIM W/O MOVER	2
7	B0275102	MANUAL HOLDER, LARGE TUBE	1
8	C314500	MANUAL HOLDER BRACKET	2
9	B017732	PLASTIC BUSHING - 1 3/4" OD x 1 1/2" ID	8
10	C2147904	RETAINING COLLAR	4
11	C2147986	2055 AXLE CROSS BRACE	1
12	C2148000	2055 AXLE PIN	2
13	B001002	BOLT 1/4" x 3/4" UNC GR5 PLT	3
14	B001075	LOCKNUT 1" STOVER GRC PLT	2
15	B001088	CARRIAGE BOLT 1/2" x 1 1/2"	12
16	B0011156	BOLT 1" x 4 1/2" UNC GR5 PLT	2
17	B001051	BOLT 1/2" x 3 1/2" UNC GR5 PLT	4
18	B001134	LOCKNUT 1/2" STOVER GRC PLT	4
19	B0011246	FLANGE LOCK NUT -1/4 UNITORQUE	7
20	B001159	FLATWASHER 1"	4
21	B0020188	U-BLT SQ 5/8" x 4 1/16" W x 5 1/2" D	4
22	B001409	FLANGENUT 1/2 UNC SERRATED	20
23	B0020115	U-BLT SQ 1/4" x 3" W X 4" D	2
24	B002017	U-BLT SQ 1/2" x 3 1/8" W x 4 3/8" D	2
25	B0010744	BOLT 5/8" x 5" UNC GR5 PLT	2
26	B001153	FLATWASHER 5/8"	2
27	B0011415	LOCKNUT 5/8" STOVER GRC PLT	10
28	B0110101	SPINDLE - 2.25" x 11"	1 / HUB
29	B011650	GREASE SEAL - 6 BOLT HUB	1/HUB
30	B0116651	INNER CONE - 6 BOLT HUB	1/HUB
31	B011652	INNER CUP - 6 BOLT HUB	1/HUB
32	B011003	6 BOLT HUB c/w BEARINGS	1/HUB
33	B011602	OUTER CUP - 6 BOLT HUB	1/HUB
34	B011603	OUTER CONE - 6 BOLT HUB	1/HUB
35	B001158	FLATWASHER 1" SAE	1/HUB
36	B011681	CASTLE NUT 1"- 14 TPI	1/HUB
37	B002054	COTTER PIN 3/16" x 2"	1/HUB
38	B011503	DUST CAP - 6 BOLT HUB	1/HUB
39	B011504	WHEEL BOLT 1/2" UNF X 1 1/4"	6/HUB
40	B0011535	5/8" SAE FLATWASHER	8
41	B001147	1/4" FLATWASHER	3
42	C2147985LA	2055 LEFT AXLE FRAME ARM	1
43	C2147985RA	2055 RIGHT AXLE FRAME ARM	1

Slide Assembly



REF #	PART NO.	DESCRIPTION	QTY
1	C2147879	SLIDE BEARING SPACER	8
2	C2148006A	CABLE PULLEY ASSEMBLY	2
3	B017256	BEARING- 3/4" ID X 2.047" OD	8
4	B002054	3/16" X 2" COTTER PIN	2
5	B001157	3/4" SAE FLAT WASHER	8
6	B001154	3/4" STOVER LOCK NUT	4
7	C2147983	LIFT CABLE PULLEY LONG PIN	2
8	C2147982	TRACK SLIDE WELDMENT	1
9	B027791	TRACK SLIDE SLIDER PLATE	2
10	B0010986	3/4" X 5" CARRIAGE BOLT	4
11	B001159	1" FLAT WASHER	2

